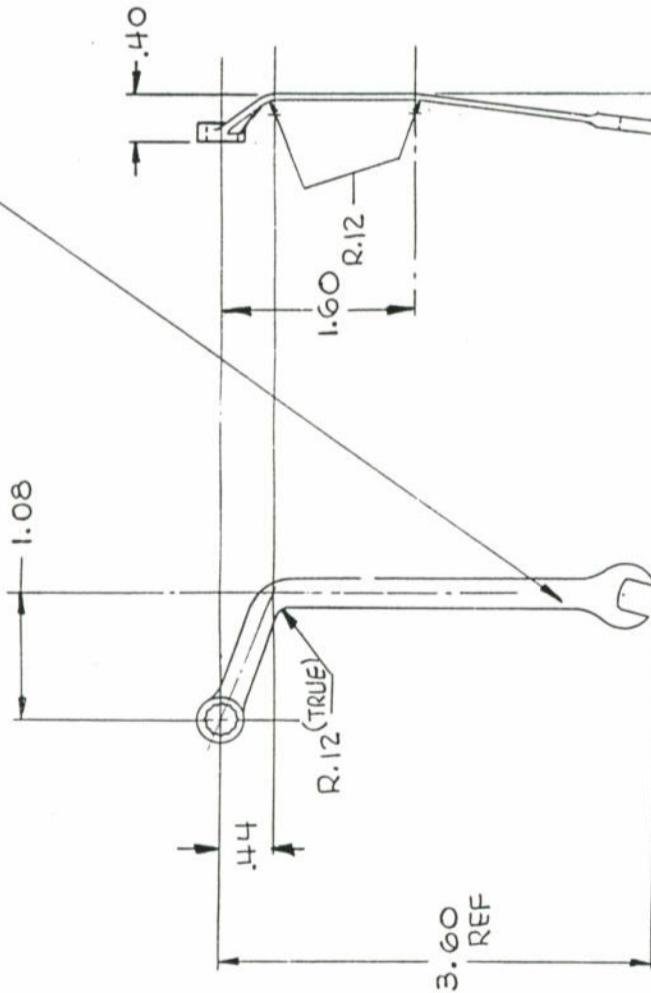


ETCH PER NOTE I HERE



ALTER AS SHOWN FROM  
PART NO. OEX-80 (1/4" BOTH ENDS)  
SNAP-ON TOOL CO.  
CODE IDENT NO. 55719

1. MARK AS SPECIFIED IN LOCATION SHOWN  
WITH 1/8 - 3/16 HIGH FIGURE; THE FOLLOWING:  
a) THE NAME "ALLISON" FOLLOWED BY THE  
TOOL NUMBER AND LAST CHANGE LETTER.  
b) VENDOR NAME OR TRADEMARK.

23002211

These tool drawings are  
furnished in accord with  
the terms of the DDA Tools  
Release Agreement. The  
departure cards or drawings  
are to be maintained in the  
custody of the recipient  
and shall not be disclosed  
to any third party without  
specific written consent of  
Detroit Diesel Allison  
Division of GMD.

BREAK SHARP EDGES .020 LOS

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
TOL ON ANGLES $\pm$	S. HAYES	79-5-14
TOL ON 3 PLACE DECIMALS $\pm$ .010	CHEKED HYDEN 4/1/79-5-14	
TOL ON 2 PLACE DECIMALS $\pm$ .02	CHF DR. K. LARSON 79-5-21	TITLE
MATL.	MET.	DWELL
ENGR. 1	GRISWOLD	79-5-15
ENGR. 2		WRENCH-REMOVAL AND INSTALLATION,
ENGR. 3		COMPRESSOR BLEED VALVE
FINAL	E.J. RENGAN/RGG/79-5-15	MODEL (FIRST USED) 250-C28B/C, C30 APPLICATION: SEE SEPARATE PARTS LIST
WELD OR BRAZE	SIZE	DWG. NO.
SURFACE TREAT.	FSCM NO.	
INSPECTION	C	73342
	SCALE: FULL	23002211
		FILE COPY

GEOMETRIC CHARACTERISTIC SYMBOLS	
<input type="checkbox"/> FLATNESS	$\perp$ PERPENDICULARITY
$\parallel$ STRAIGHTNESS	$\parallel$ PARALLELISM
$\circ$ ROUNDNESS	$\odot$ ANGULARITY
$\bigcirc$ CYLINDRICITY	$\nearrow$ RUNOUT
$\square$ PROFILE OF A LINE	$\oplus$ TRUE POSITION
$\triangle$ PROFILE OF A SURFACE	$\odot$ CONCENTRICITY
$\odot$ DIAMETER	$\overline{A}$ SYMMETRY
UNLESS OTHERWISE SPECIFIED: ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC. ALL OTHER FORM AND POSITION TOLERANCES AND RELATED DATUMS RFS. SEPARATE TRUE POSITION CALLOUTS MAY BE GAAGED SEPARATELY REGARDLESS OF DATUM REFERENCE. RUNOUTS ARE CIRCULAR.	